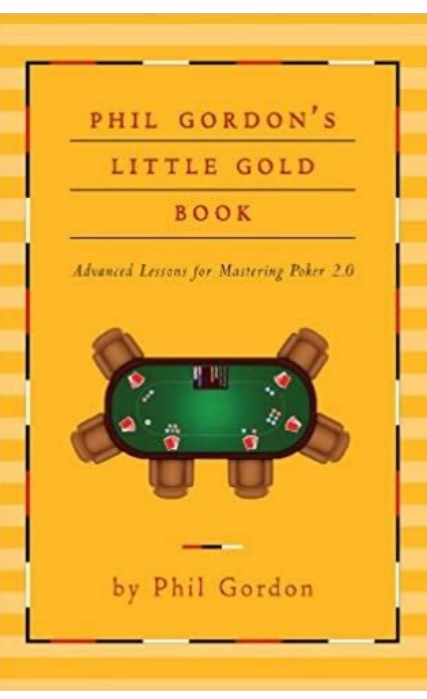


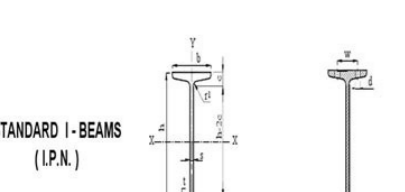
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Torque Tables For Spiral Wound Gaskets, ASME B16.5

Class 150

Nom. Pipe Size (inches)	Nom. Pipe Size (inches)																		
	0.5	0.75	1	1.25	1.5	2	2.5	3	4	5	6	8	10	12	14	16	18	20	24
Gasket Outer Dia (inches)	1.2	1.5	1.8	2.1	2.7	3.2	4	5	6.3	7.1	9.1	11	13	16	18	20	24	28	36
Gasket Inner Dia (inches)	0.5	0.75	1	1.25	1.5	2	2.5	3	4	5	6	8	10	12	14	16	18	20	24
Gasket Face Dia (inches)	1.2	1.5	1.8	2.1	2.7	3.2	4	5	6.3	7.1	9.1	11	13	16	18	20	24	28	36
Area (in ²)	0.7	1.1	1.5	1.8	2.7	3.3	3.8	4.7	5.8	7	8.2	10	12	14	16	18	20	24	30
Weight (lb)	0.9	1.3	1.8	2.3	3.3	4	4.8	5.8	7.2	8.7	10.5	12.5	15	17.5	20	22.5	25	30	37.5
No. of Bolts	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
Size of Bolts (inches)	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Max. Torque (ft-lb)	60	60	60	60	120	120	120	120	200	200	200	200	200	200	200	200	200	200	200
Comp. Stress (ksi)	75	75	75	75	120	120	120	120	180	180	180	180	180	180	180	180	180	180	180



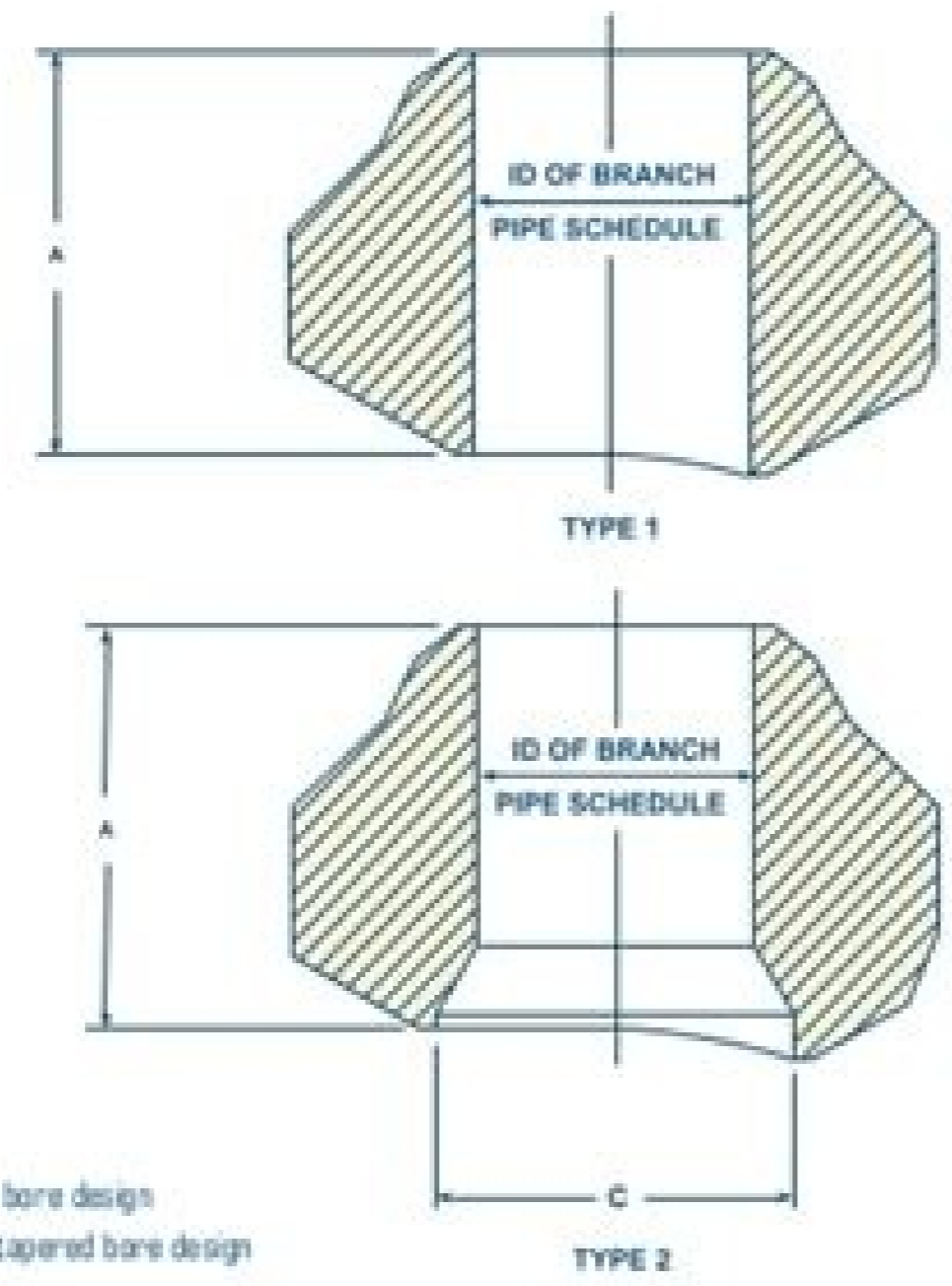
Depth	Flange Width	Web Thickness	Flange Thickness	Radius	Weight
12	12	0.5	0.5	0.1875	24.1
14	14	0.5	0.5	0.21875	29.2
16	16	0.5	0.5	0.25	34.3
18	18	0.5	0.5	0.28125	39.4
20	20	0.5	0.5	0.3125	44.5
22	22	0.5	0.5	0.34375	49.6
24	24	0.5	0.5	0.375	54.7
26	26	0.5	0.5	0.40625	59.8
28	28	0.5	0.5	0.4375	64.9
30	30	0.5	0.5	0.46875	70
36	36	0.5	0.5	0.5625	85.6
42	42	0.5	0.5	0.65625	101.2
48	48	0.5	0.5	0.75	116.8
54	54	0.5	0.5	0.84375	132.4
60	60	0.5	0.5	0.9375	148
66	66	0.5	0.5	1.03125	163.6
72	72	0.5	0.5	1.125	179.2
78	78	0.5	0.5	1.21875	194.8
84	84	0.5	0.5	1.3125	210.4
90	90	0.5	0.5	1.40625	226
96	96	0.5	0.5	1.5	241.6
102	102	0.5	0.5	1.59375	257.2
108	108	0.5	0.5	1.6875	272.8
114	114	0.5	0.5	1.78125	288.4
120	120	0.5	0.5	1.875	304



HeavyWall Forged



The Heavy Wall Forged Weldolet[®] is an integrally reinforced branch connection. It provides the economical and engineering answer to the problem of welding outlet fittings on high pressure, high temperature piping and pressure vessels.



Type 1 - Straight thru bore design
Type 2 - Conventional tapered bore design

Nom. Wall Thickness	3/4		1		1-1/4		1-1/2		1-3/4		2		2-1/4		2-1/2		2-3/4		3	
	A	C	A	C	A	C	A	C	A	C	A	C	A	C	A	C	A	C	A	C
3	3-7/8	2-9/16	3-7/8	2-9/16	3-7/8	2-9/16	3-5/8	2-9/16	4-1/8	2-9/16	4-9/16	2-9/16	5	2-9/16	5-1/2	2-9/16	5-7/8	2-9/16	6-3/16	2-9/16
3/4	3-1/8	3-3/16	3-1/4	3-1/16	3-3/4	3-1/16	3-3/4	3-1/16	4-3/8	3-1/16	4-5/8	3-1/16	4-1/2	3-1/16	4-7/8	3-1/16	4-3/4	3-1/16	5-1/8	3-1/16
1	3-7/8	3-9/16	3-3/4	3-1/8	3-3/4	3-1/8	3-3/4	3-1/8	4-3/8	3-1/8	4-3/8	3-1/8	4-3/8	3-1/8	4-3/8	3-1/8	4-3/8	3-1/8	5-1/8	3-1/8
1-1/4	4-1/8	4-1/8	3-3/4	4-1/8	4	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8
1-1/2	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8
1-3/4	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8
2	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8
2-1/4	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8
2-1/2	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8
2-3/4	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8
3	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8	4-1/8

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